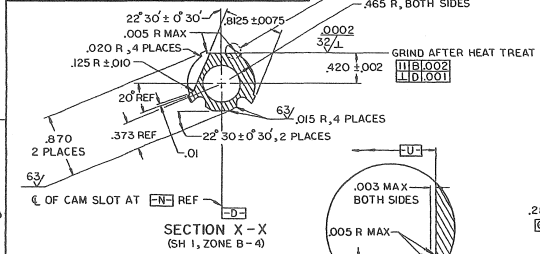
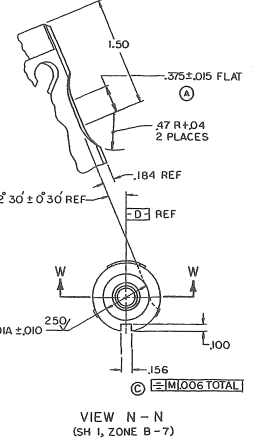
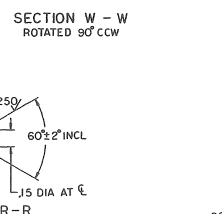
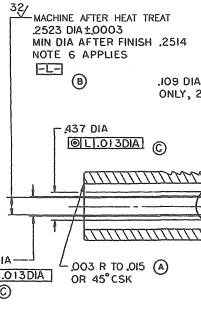
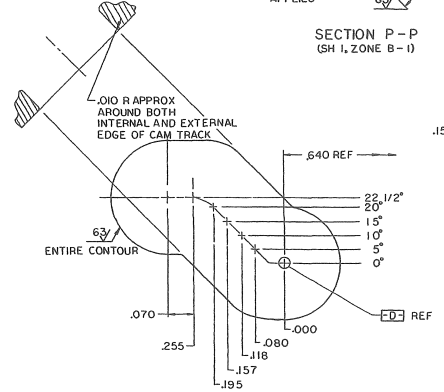
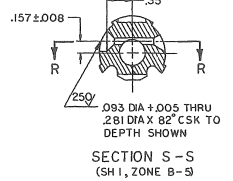
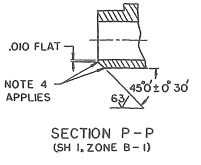
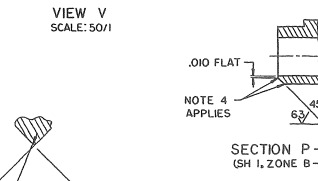


October 15, 2004 11:27 AM

NOTES - INSTRUCTIONS AS TO HOW AND DEVELOPMENT
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ANGLE	ADVANCE
BASIC	±.002
0	.042
1/4	.044
1/2	.046
3/4	.048
1	.050
1 1/2	.053
2	.057
2 1/2	.061
3	.065
3 1/2	.069
4	.073
4 1/2	.076
5	.080
5 1/2	.084
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6 1/2	.092
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7 1/2	.099
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21 1/2	.214
22	.226
22 1/2	.235
23	.255



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2	152274	REV F	27 APR 70
3	152274	REV G	27 APR 70
4	152274	REV H	27 APR 70
5	152274	REV I	27 APR 70
6	152274	REV J	27 APR 70
7	152274	REV K	27 APR 70
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12	152274	REV P	27 APR 70
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18	152274	REV V	27 APR 70
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99	152274	REV CY	27 APR 70
100	152274	REV CZ	27 APR 70

MECHANICAL REQUIREMENTS		QUALITY CONTROL REQUIREMENTS		CONTRACT NO.	
1. MATERIAL	2. FINISH	3. TOLERANCES	4. INSPECTION	5. DATE	6. APPROVED
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